

EDDI

DAT



EDDIDAT User Manual V1



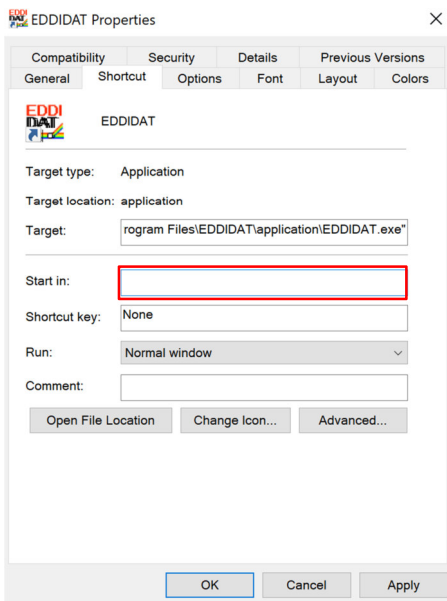
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1. Installation instructions

The program EDDIDAT is installed by executing the EDDIDAT_Installer.exe. You will be prompted to install Matlab Runtime. This is necessary in order to be able to use the program. However, Matlab itself is not needed.

You can choose the path to install the program to but be sure you have administrator rights in this folder. It is recommended not to select the drive where Windows is installed (usually C:\). During the installation routine you are given the choice to create a desktop shortcut. Unfortunately, the desktop shortcut created does not work since it is missing the proper link to the installation folder ("Start in" is empty). You can change the entry for "Start in" manually ("YourPath\HZB\EDDIDAT\application\") or you can simply create a new desktop shortcut manually from within the installation directory.



The main folders are found in

"YourPath\EDDIDAT\application\Data".

Here, you can manage the measurements and results. Your measurements need to be copied to the folder "Measurements". The results are saved to the folder "Results". For each analysis, a separate folder is created, named after the filename of the measurement and the current date. You can save your analysis in the folder "GUIData".

2. Introduction

Before you analyze your measurements, make sure that the measurement file is free of “artefacts”, such as test scans, aborted scans, empty scans, additional commands etc. Those are the main reasons why a measurement won’t load.

In the program GUI, there are currently four tabs: “Fitting”, “Stress Analysis”, “Universal Plot” and “Plot Fit Data”.

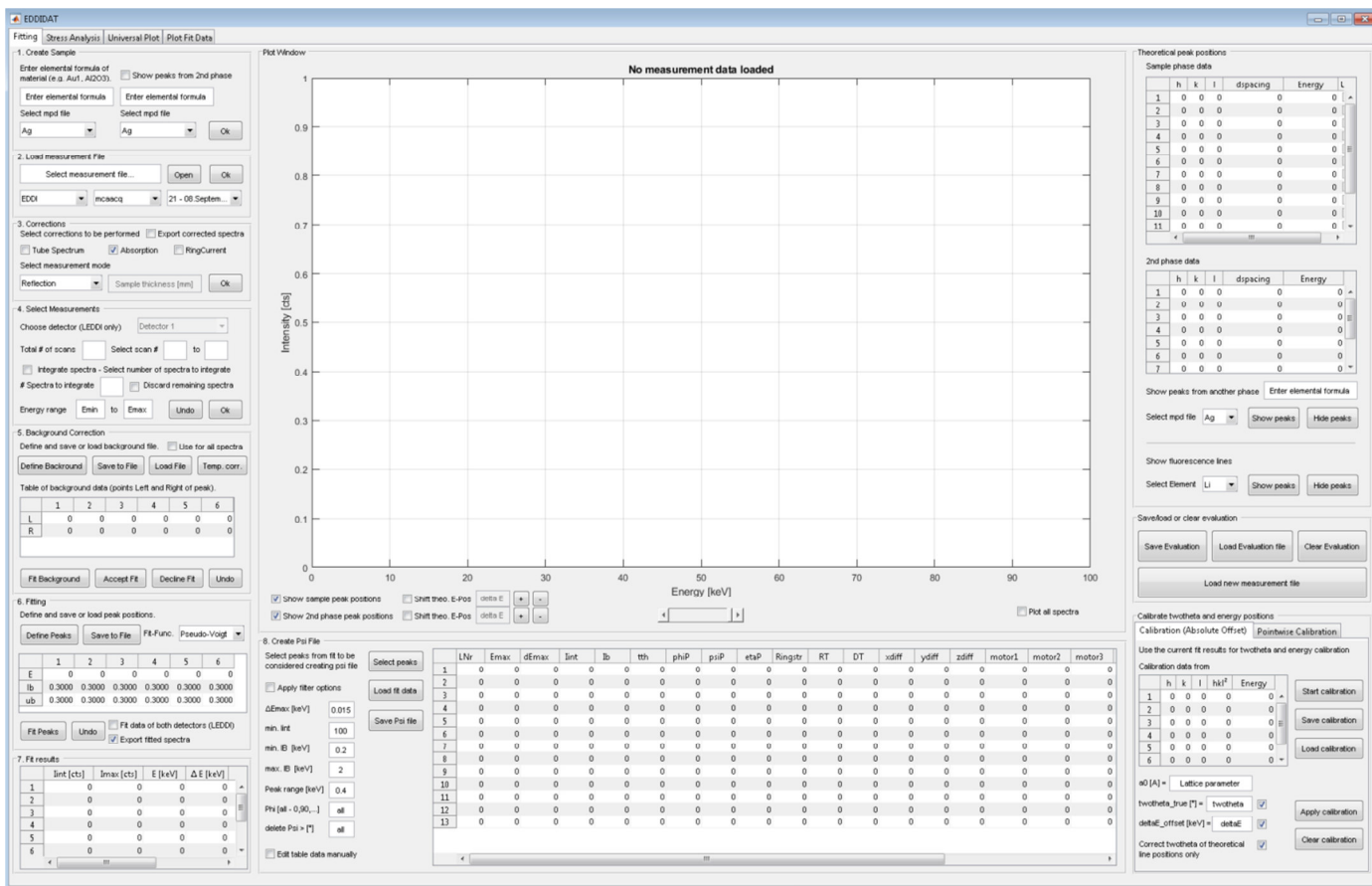


Fig. 1 The GUI of EDDIDAT.

3. Fitting of Measurement data

In the “Fitting tab”, the measurement data is fitted. The user is guided through the fitting process in steps 1 to 8. The single steps are as following:

The screenshot shows the 'Fitting' software interface with the following sections:

- 1. Create Sample:** Includes fields for 'Enter elemental formula of material (e.g. Au1, Al2O3)', 'Enter elemental formula', 'Select mpd file' (dropdown), and 'Show peaks from 2nd phase' checkbox.
- 2. Load measurement File:** Includes 'Select measurement file...' button, 'Open' button, and dropdowns for 'EDDI', 'mcaacq', and '21 - 08.Sepem...'.
- 3. Corrections:** Includes 'Select corrections to be performed' with checkboxes for 'Tube Spectrum', 'Absorption' (checked), and 'RingCurrent'. Also includes 'Export corrected spectra' checkbox and 'Select measurement mode' dropdown (set to 'Reflection') with 'Sample thickness [mm]' field.
- 4. Select Measurements:** Includes 'Choose detector (LEDDI only)' dropdown (set to 'Detector 1'), 'Total # of scans' and 'Select scan #' fields, 'Integrate spectra - Select number of spectra to integrate' checkbox, '# Spectra to integrate' field, 'Discard remaining spectra' checkbox, and 'Energy range' dropdown (set to 'Emin to Emax') with 'Undo' and 'Ok' buttons.
- 5. Background Correction:** Includes 'Define and save or load background file.' section with 'Define Background', 'Save to File', 'Load File', and 'Temp. corr.' buttons. Below is a 'Table of background data (points Left and Right of peak.)' with columns 1-6 and rows L and R.
- 6. Fitting:** Includes 'Define and save or load peak positions.' section with 'Define Peaks', 'Save to File', and 'Fit-Func.' dropdown (set to 'Pseudo-Voigt'). Below is a table for peak parameters.
- 7. Fit results:** Includes a table with columns 'Iint [cts]', 'Imax [cts]', 'E [keV]', and 'ΔE [keV]'.

Fig. 2 The steps 1-7 of fitting a measurement.

1) Create Sample

The user has to enter the elemental formula of the material that has been measured. The corresponding mpd-file (material parameter data) has to be selected (if not available in the database, it can easily be created). This file contains information about the material, e.g. atom weight, density, crystal structure and lattice parameter.

2) Load measurement File

Select the measurement file that should be analyzed. The user has to choose the diffractometer, scan mode and dead time correction function for the measurement.

3) Corrections

Select the corrections that should be applied to the measurement data. The user can choose from different measurement modes. The data can also be fitted without corrections, just uncheck all checkboxes and press 'Ok'.

4) Select Measurement

The total number of scans is shown and the user can select the scans to be analyzed (e.g. from scan 1 to 30). It is also possible to integrate over a selected number of spectra (e.g. measurement data contains 32 Scans and 5 spectra should be used for integration, which leaves 2 scans, which the user can discard from the analysis). In order to define the energy range that should be analyzed the user can select Emin and Emax.

5) Background correction

Define points for background reduction. Mark a point left and right of each peak. Background information can be saved to a file to be reused. In case of temperature data, a temperature correction function can be created, in order to account for temperature induced peak shift. After fitting the background the user has to accept the corrected data before continuing the analysis.

6) Fitting

Define peak positions by marking the peak maximum of the peak that has to be analyzed. Those values will be used as starting values for the refinement procedure. In case of overlapping peaks, the lower and upper boundary of the energy position can be adjusted. The fit function can also be chosen. The following functions are available: Pseudo-Voigt, Thompson-Cox-Hastings Pseudo-Voigt, Gauss and Lorentz.

7) Fit results

Table with some of the fitted line profile parameters for a quick check.

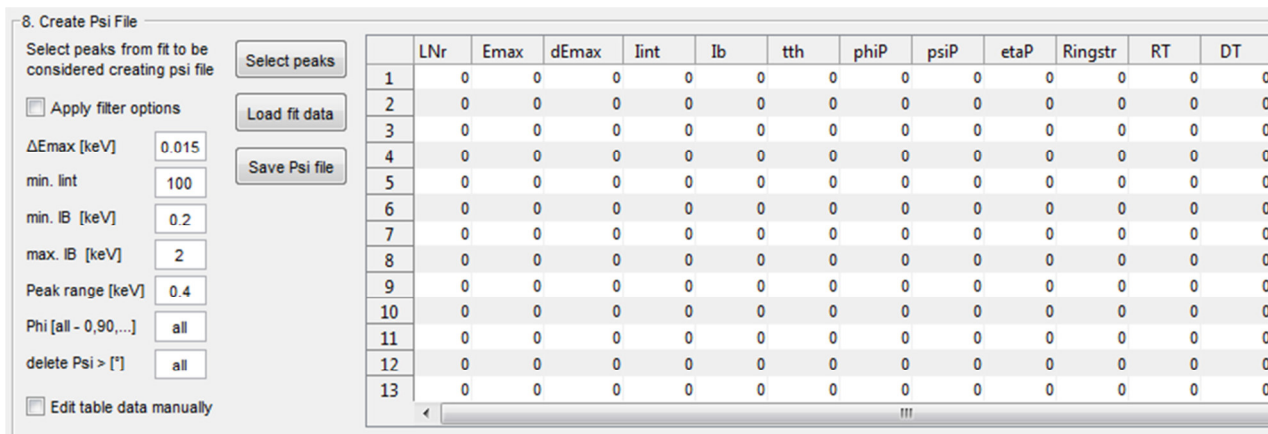


Fig. 3 The step 8 of fitting a measurement.

8) Create Psi File

The user can select the peaks ('Select peaks') he wants to add to the results file ('Psi' file). Clicking "Load fit data" adds the information of the fitted peaks to the table. In order to filter the data (e.g. zero intensity peaks, large Emax errors, very broad or narrow peaks etc.) the user can select from different filter options. Clicking on "Save Psi file" creates an ASCII file containing the data from the table.

After a finished fitting procedure the GUI looks like this.

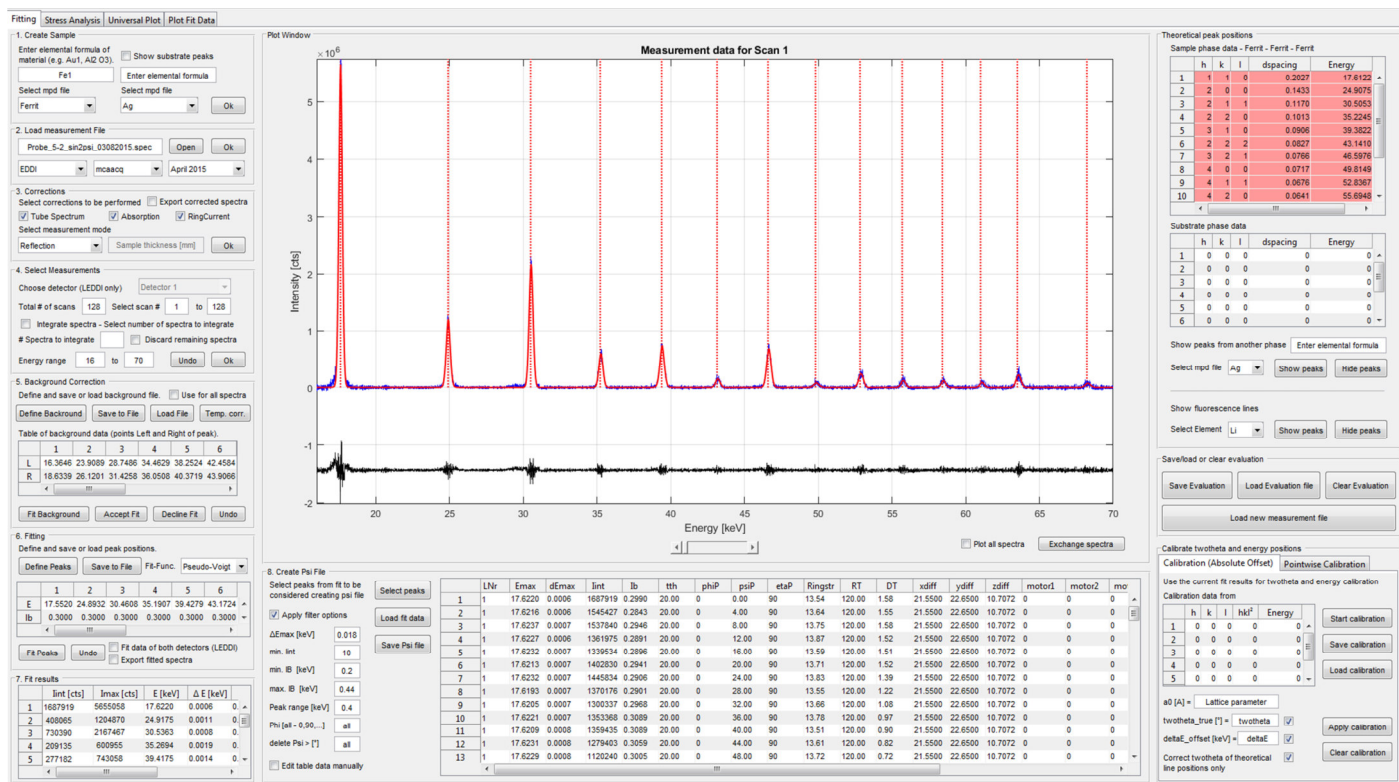


Fig. 4 GUI after a finished fitting procedure.

The finished analysis can be saved to a 'GUIData'-file. This file can be used to process the data at a later time or to share results with other users.

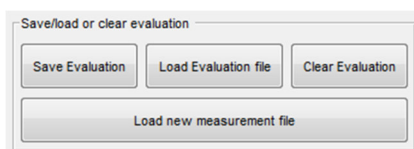


Fig. 5 Save/load evaluation file.

4. The Plot Window

The intensity of the current scan is plotted as a function of energy. The user can switch through the scans by clicking on the slider beneath the plot. To make it easier for the user to identify the peaks of the investigated material, lines describing the theoretical energy positions are displayed in the plot window. The corresponding peak information of all peaks available in the chosen energy range is summarized in a table. Additionally, the user can plot the theoretical energy positions of any element/material/fluorescence line that is saved in the data base. In case of textured samples, it might be useful for the user to plot all scans simultaneously. This can be done by clicking the checkbox “Plot all spectra”.

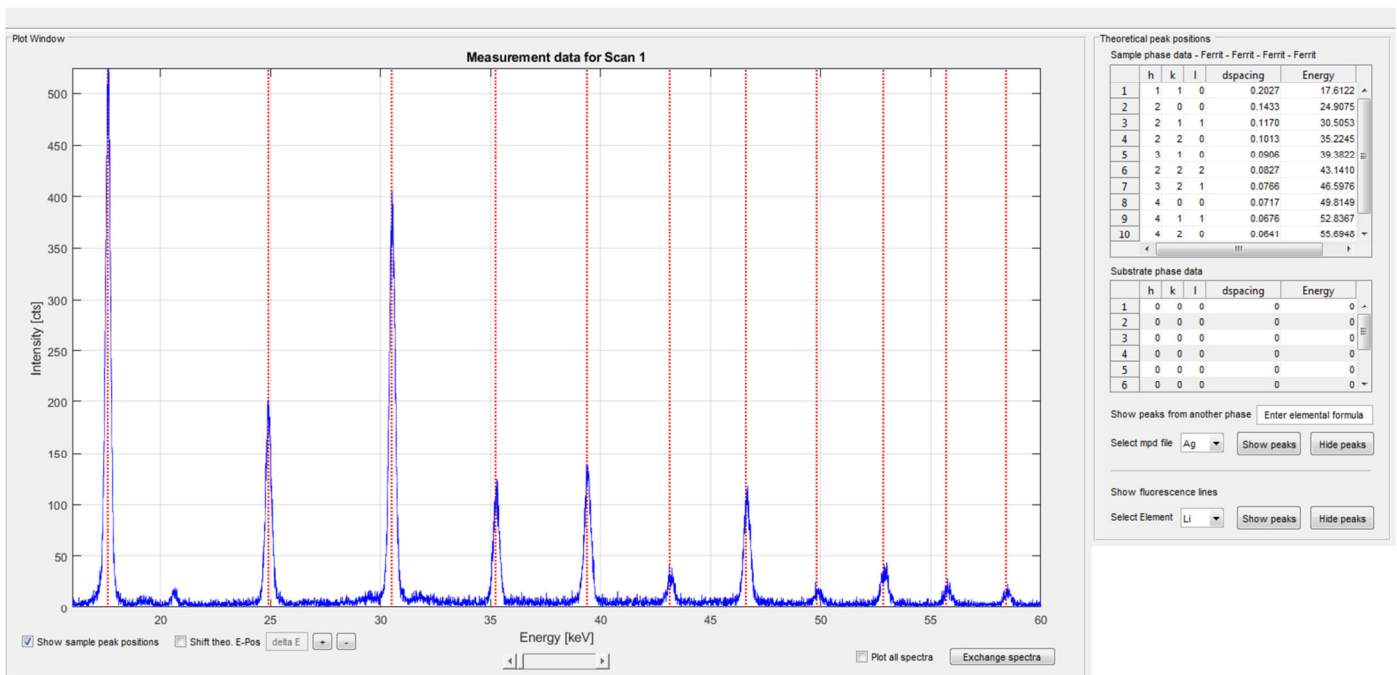


Fig. 6 Plot window of the GUI.

5. Calibration of measurement data

It is possible to calibrate the 2θ angle and the energy positions E^{hkl} using a calibration measurement (e.g. from a stress-free powder sample). The user has to fit the energy positions of the respective sample material and the calibration routine is started by clicking on ‘Start calibration’. The program then calculates the “true” 2θ angle and the energy offset ΔE . Clicking on “Apply calibration” corrects the values in the psi file table, whereas the user can choose between correcting 2θ or the energy positions.

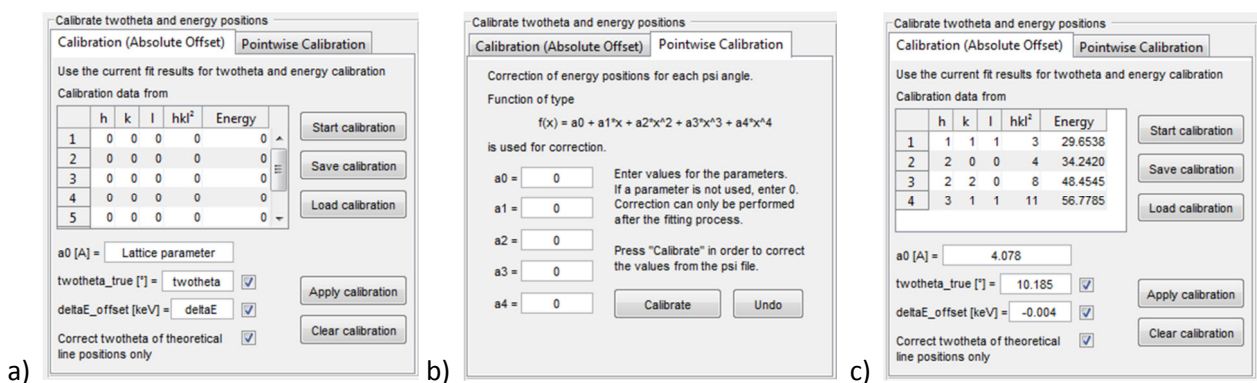


Fig. 7 Tab with calibration routine. The user can correct an (a) absolute offset or (b) correct the energy positions using a pointwise calibration. In c) shown is the result from the calibration of an Au-powder sample ($2\theta = 10^\circ$).

It is also possible to use this tab to correct/calibrate the theoretical line positions (unmark the checkboxes `twotheta_true` and `deltaE_offset`). This could be helpful in cases where the adjusted 2θ angle is not as desired (e.g. $2\theta_{desired} = 16^\circ$, $2\theta_{adjusted} = 16.45^\circ$), which would lead to a significant offset of the measured and theoretical line positions. A too large offset could lead to problems during fitting.

6. The “Plot Fit Data” Tab

After the fitting procedure, it is possible to plot the fit results. The user can choose multiple parameters for the x- as well as the y-axes. The plots are created for each peak analyzed. The plots are exported as TIFF-images as well as ASCII files.

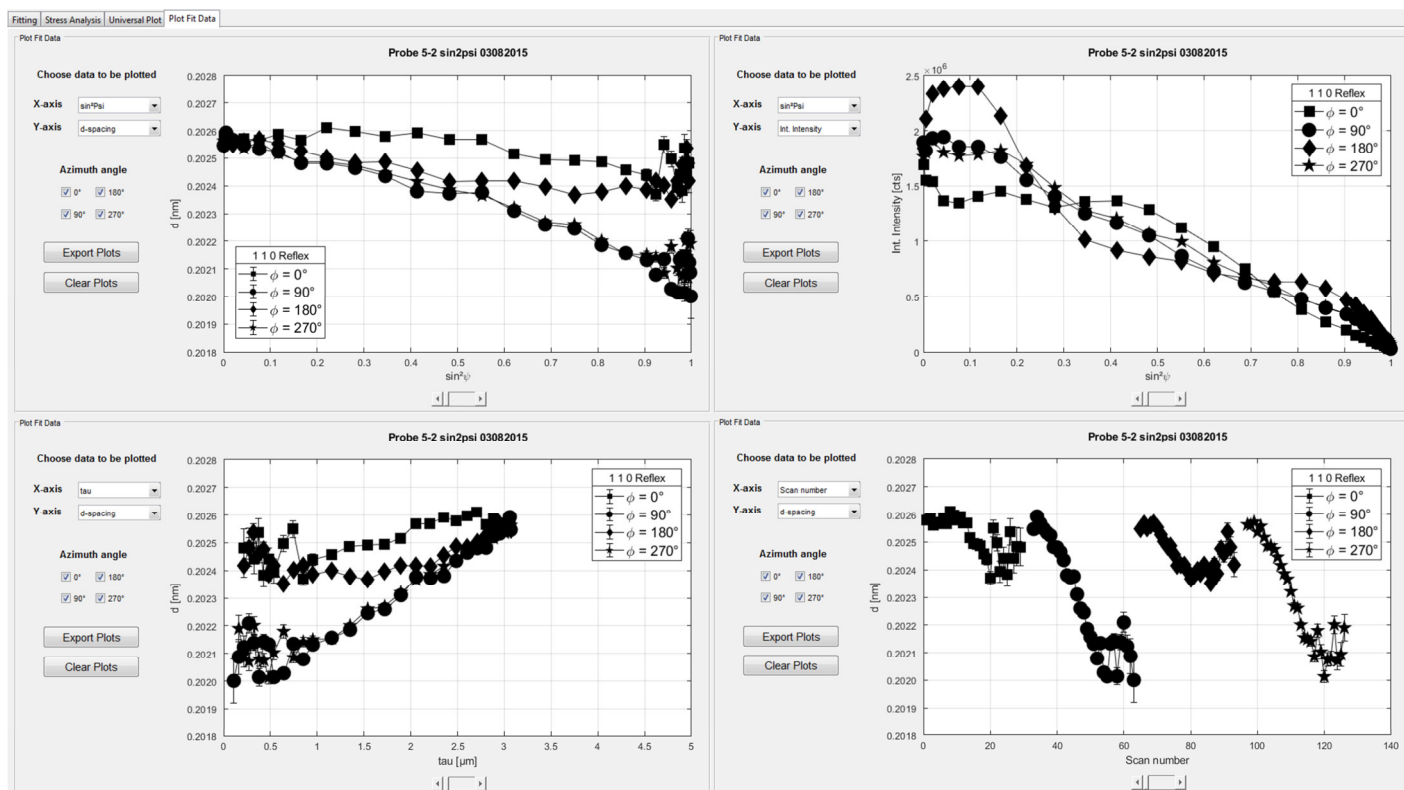


Fig. 8 The Plot Fit Data tab.

7. The “Stress Analysis” Tab

In the “Stress Analysis” tab the user can calculate stresses from the previously fitted measurement data based on the modified multi-wavelength method [1]. Before calculating stresses, the user has to enter the diffraction elastic constants (DEC) (see Fig. 9). If the DEC of the material under investigation is saved in the data base the program automatically finds the correct DEC for the fitted hkl peaks. Otherwise, the user has to enter the values manually. The new values can then be saved to the data base.

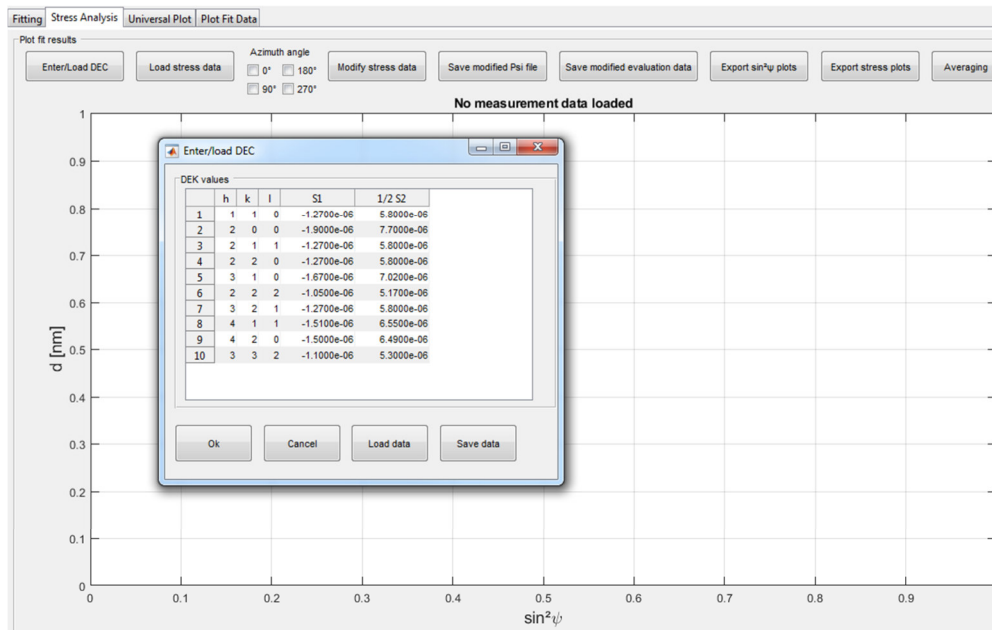


Fig. 9 Enter/load DEC values.

Clicking on “Load stress data” starts the calculation of stresses. The program automatically detects under which azimuths ($\varphi = 0^\circ, 90^\circ, 180^\circ, 270^\circ$) the measurements were conducted and calculates the values for the corresponding stress component. The $d - \sin^2\psi$ distributions and the resulting regression lines are plotted in the plot window for each hkl used in the analysis. On the right side of the plot the calculated residual stress distributions are shown. The individual stress components can be accessed by clicking the slider. The axes limits and thick marks can be defined by the user for each stress plot (Change X-scale/Y-scale).

Additionally, plots of the integral breadth, integrated intensity and the fitted peak for a specific ψ angle are shown (see Fig. 10). Those plots can be used by the user to identify data points that might not fit the distribution, e.g. due to bad fitting. Those data points can be selected and deleted by the user through clicking on “Modify stress data”. In case of measurements that were conducted under more than one φ angle the user has to select the $d_\varphi - \sin^2\psi$ distribution he wants to delete data points from first by clicking on the proper checkbox. The stresses are then recalculated “on the fly”, so the user can directly see the effect of deleting the point. All plots can be exported as TIFF-image as well as ASCII-files. In case of the stress plots, a tau-file is created. This file contains the respective d_0 and stress values $\sigma[\tau(hkl)]$. The made changes can also be saved to a corrected psi-file and GUIData-file. Additionally, the stress plot data is saved to a file so that the user can load the stress plot (button “Load tau data”) at a later time and make changes to the axis limits, axis ticks or the hkl values that should be plotted, if desired.

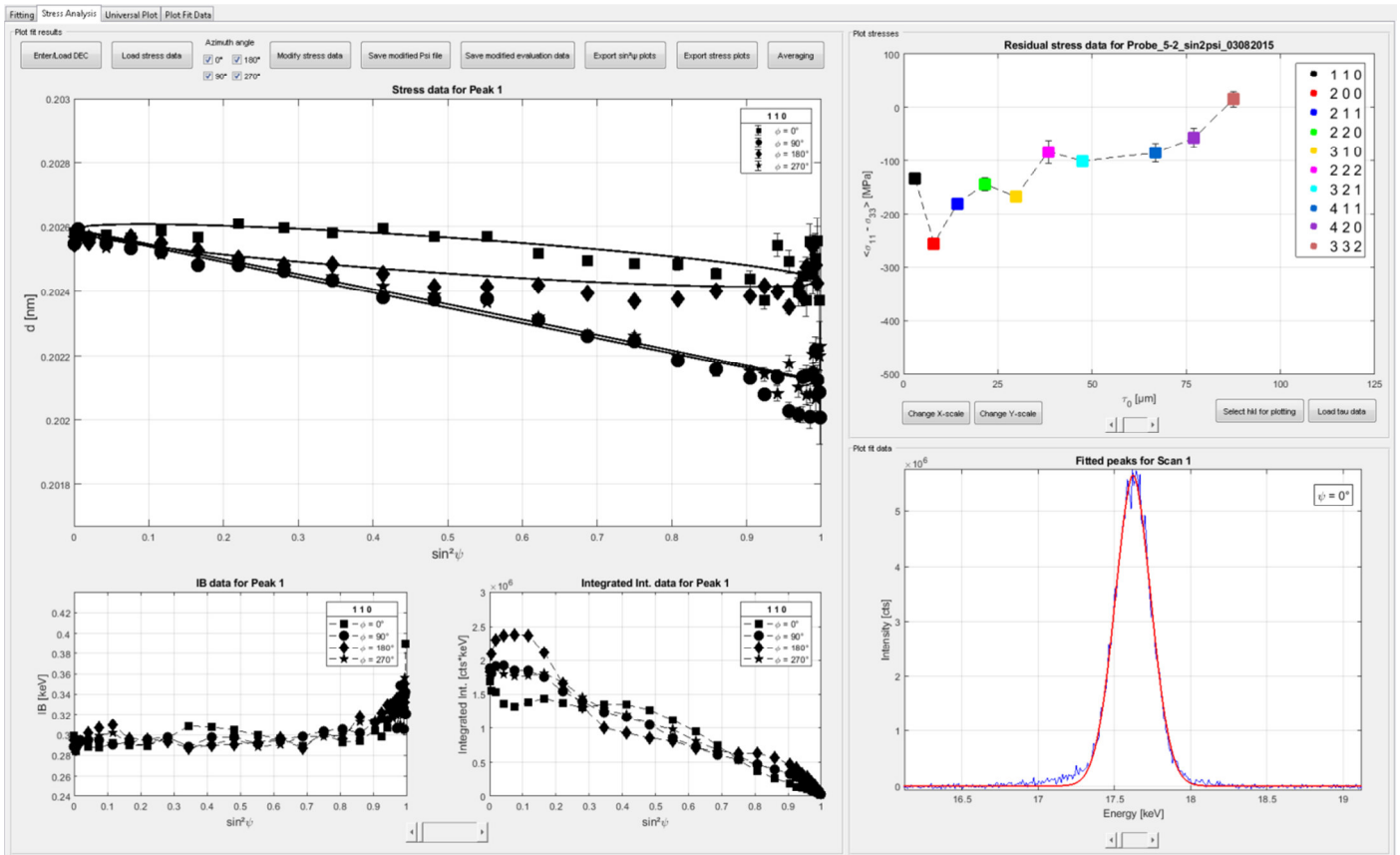


Fig. 10 The „Stress Analysis” tab.

For cubic crystal symmetry, averaging over several lattice planes hkl can be performed. The program weights the contributions of the individual lines according to the multiplicity $H(hkl)$. The result is a $\sin^2\psi$ -distribution which is normalized to $a(100)$.

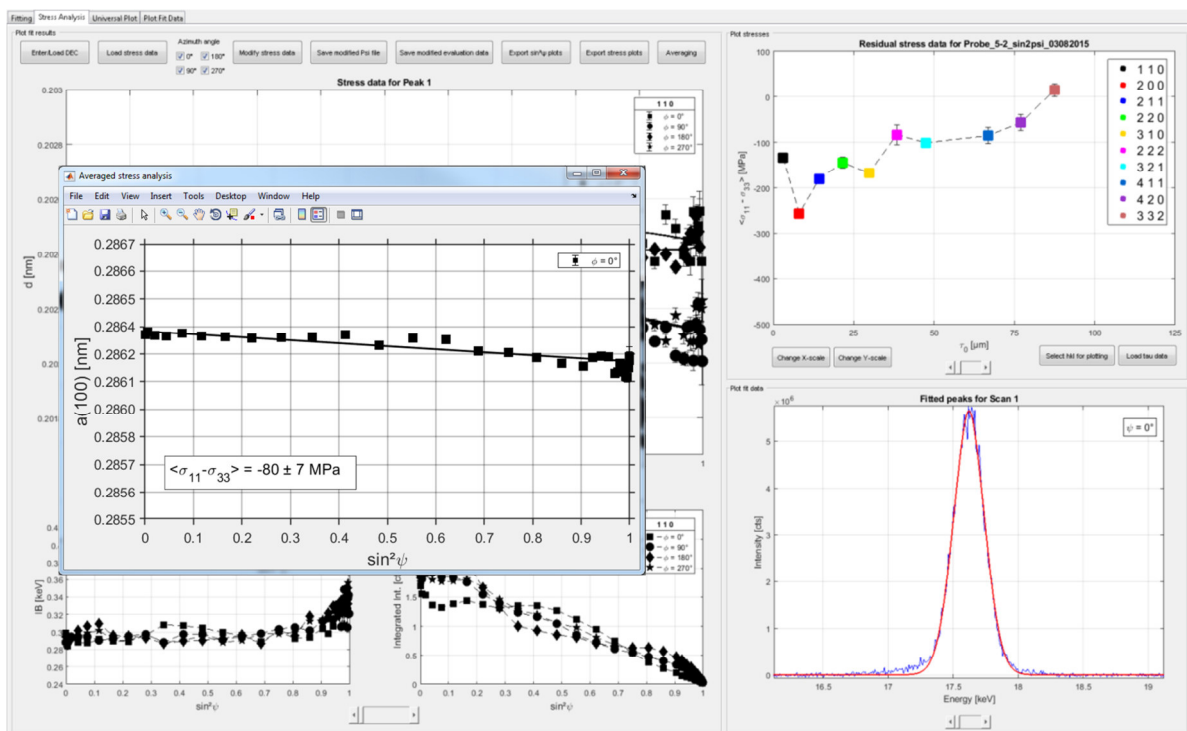


Fig. 11 Results of averaging over several lattice planes.

8. The “Universal Plot” Tab

In the “Universal Plot” tab the user can calculate stresses from the previously fitted measurement data based on the universal plot method [2] (see Fig. 12). Here, the stresses can be plotted as a function of the corresponding information depth τ into one universal plot. It is then possible to determine the Laplace space $\sigma(\tau)$ and the real space stress depth profile $\sigma(z)$, respectively, by fitting appropriate (polynomial) functions to the resulting stress depth distribution. To start the evaluation the user has to load the peak information by clicking the button “Load peak information”. The hkl and d_0 values of all fitted peaks are loaded into a table. From the table, the user can select the peaks that should be used for the analysis. Furthermore, the user can modify the d_0 values that are used for the analysis (by changing them in the table and clicking on the corresponding checkbox). If there is a $d_0(z)$ gradient present in the sample the user can also enter a function to account for the gradient.

In order to prepare the data for fitting the user can select the $\sin^2\psi$ -range, for which data should be plotted. Additionally, the user can choose different filter options to further improve the data or delete data points with large errors (Filter options). For the fitting of the $\sigma(\tau)$ data, the user can choose between undamped and damped polynomials of different degrees (Fit properties). The fitting process is started by clicking on the button “Plot data”. The resulting stress depth profiles are shown in the plot windows of each stress component (see Fig. 13). The data from the plot windows can be exported by clicking on “Export data”. One way to assess the quality of the fitted stress depth profiles is to recalculate the $d\text{-}\sin^2\psi$ -distributions using the determined (fitted) depth profiles. This can be done by clicking on “Plot $d\text{-}\sin^2\psi$ -distributions” where a new window opens showing the measured $d\text{-}\sin^2\psi$ -distributions and the recalculated ones (see Fig. 14). The corresponding data can also be exported.

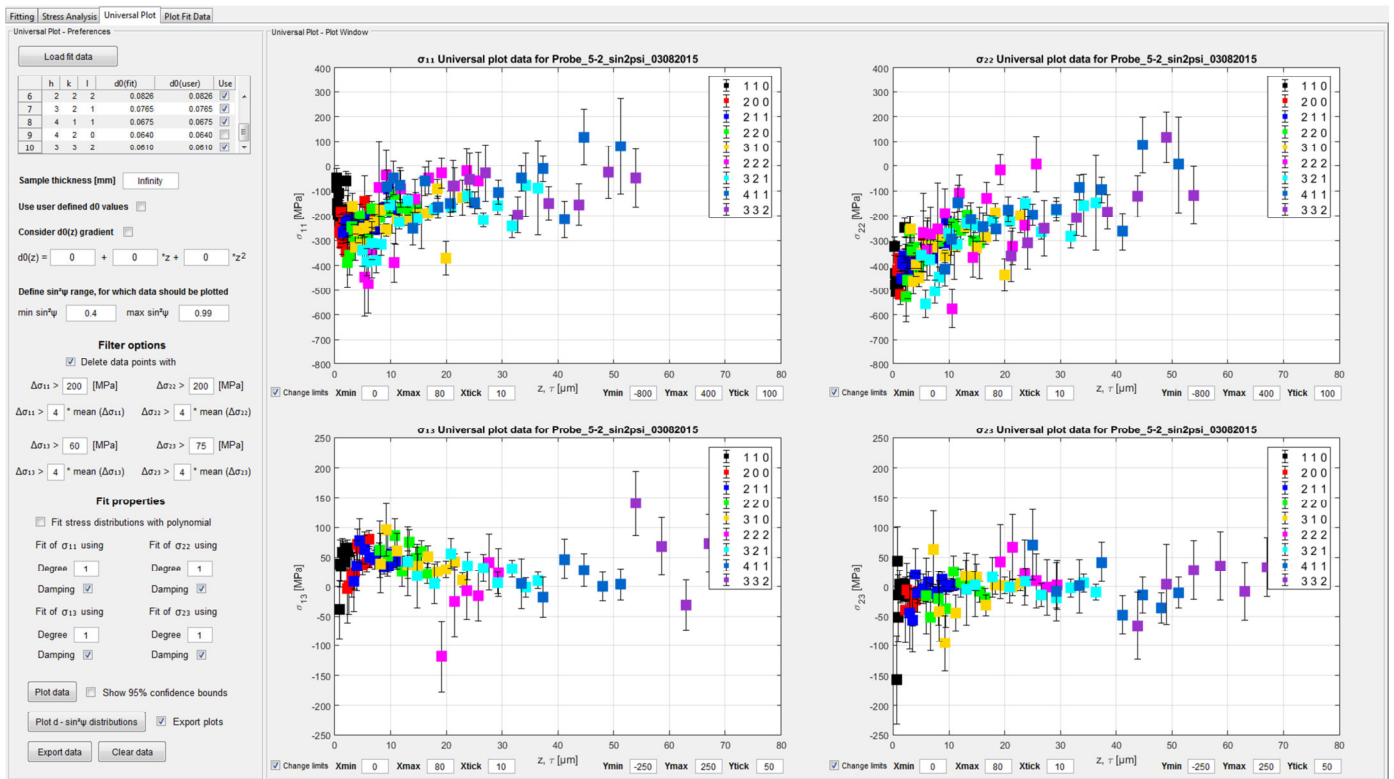


Fig. 12 The „Universal Plot” tab.

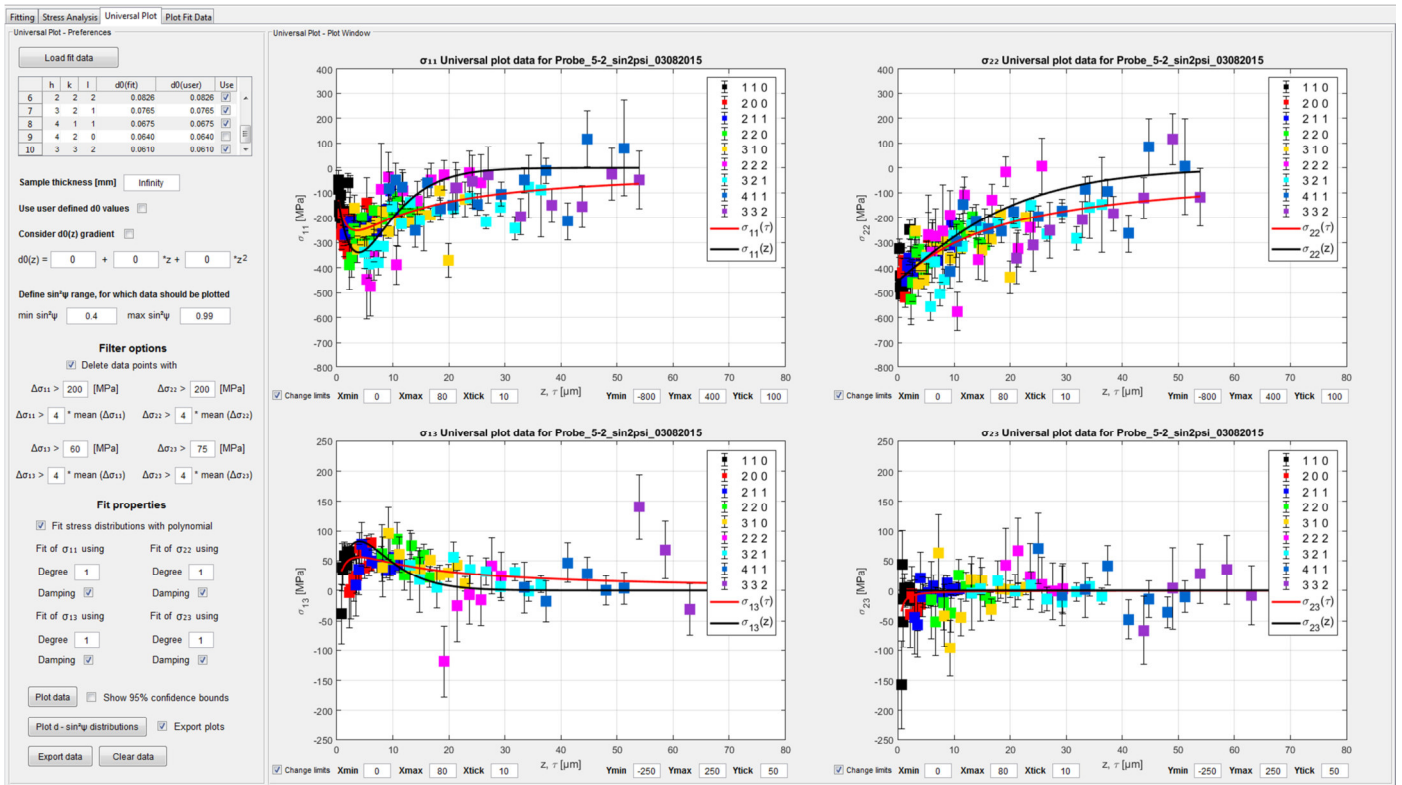


Fig. 13 Fitted Laplace space $\sigma(r)$ and real space $\sigma(z)$ stress depth profiles.

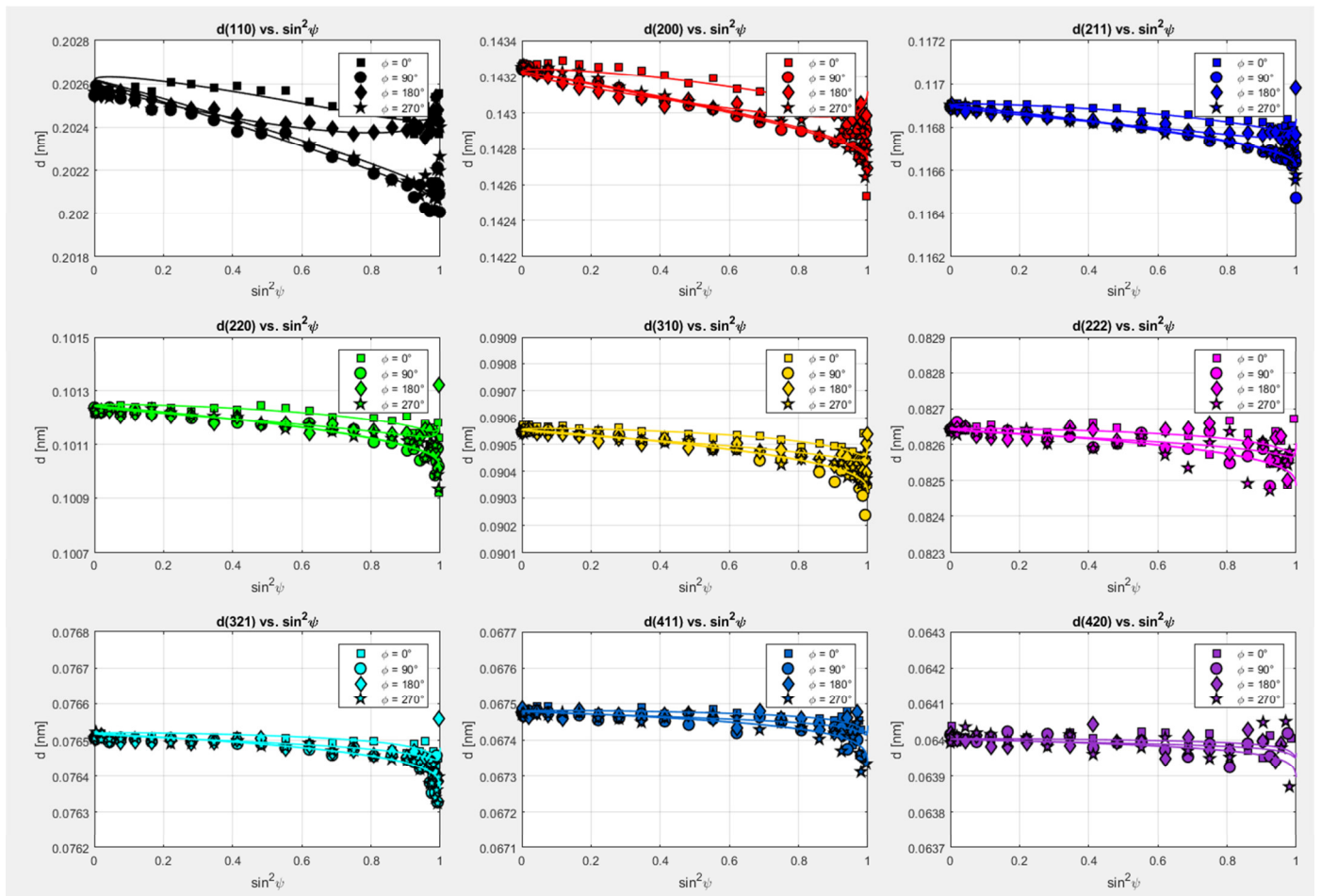


Fig. 14 Recalculated $d \cdot \sin^2 \psi$ -distributions using the fitted stress depth profiles.

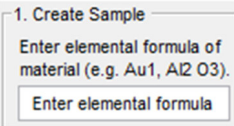
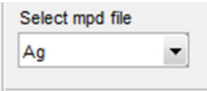
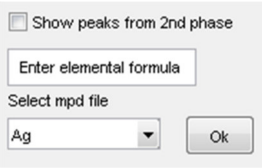
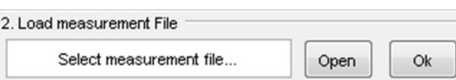

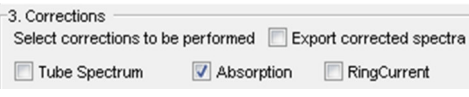
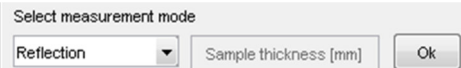
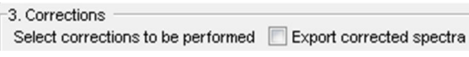
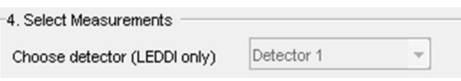
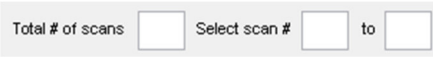
- [1] Klaus, M. & Genzel, C. (2019) *J. Appl. Cryst.* 52, 94-105
- [2] Ruppertsberg, H., Detemple, I., Krier, J. (1989) *Phys. Status Solidi (a)* 116, 681

If the user experiences any problems or has suggestions for improvements, please feel free to contact me.

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9. Appendix

In the following, each button/edit field/checkbox and its purpose is described.

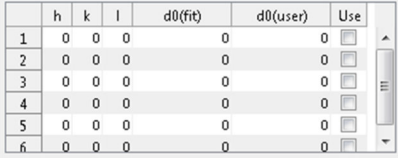
Fitting Tab	
Create Sample field	
	<p>Enter elemental formula (empirical formula): enter each element followed by its relative number</p>
	<p>Select material parameter file: if mpd is missing, the user can create a new one (based on the format given in the mpd file) and simply add it to the folder \Data\Materials</p>
	<p>Show peaks from 2nd phase: the peaks from a 2nd phase can be plotted by clicking the checkbox and entering the elemental formula and selecting the mpd file (only for visual guidance and not for fitting: each phase has to be fitted separately)</p>
Load Measurement field	
	<p>Select the measurement file to be analyzed</p>
	<p>1st drop down menu: select instrument that was used for the measurement</p> <p>2nd drop down menu: select measurement mode (e.g. continuous measurement or a-scan/d-scan)</p> <p>3rd drop down menu: select dead time correction function to convert from channel to energy scale</p>
Corrections field	
	<p>Select corrections that should be performed to the measurement data:</p> <ul style="list-style-type: none"> - Tube spectrum (e.g. Wiggler spectrum, W-tube spectrum, MetalJet spectrum) - Absorption - RingCurrent (only for synchrotron measurements)
	<p>Select measurement mode: e.g. reflection, transmission (if chosen, "Sample thickness" edit field becomes active)</p>
	<p>Export corrected spectra: corrected spectra can be exported by checking the checkbox</p>
Select measurement field	
	<p>Choose detector: if LEDDI diffractometer has been used, choose detector data that should be plotted/analyzed</p>
	<p>Shown are the total number of spectra/scans, the user can select/change the first and last spectra (e.g. the total number of scans) that should be used for the analysis</p>

<input type="checkbox"/> Integrate spectra - Select number of spectra to integrate # Spectra to integrate <input type="text"/> <input type="checkbox"/> Discard remaining spectra	Integrate Spectra: by checking the checkbox the user can select the number of spectra that should be integrated (e.g. 42 spectra were measured, the user selects that 5 spectra should be used for integration, i.e. that after the integration there are 8 “new” spectra (obtained from integrating over 5 consecutive spectra) and 2 spectra remain, which can be discarded if selected																																
Energy range <input type="text"/> Emin to <input type="text"/> Emax <input type="button" value="Undo"/> <input type="button" value="Ok"/>	Select the energy range that should be plotted																																
Background correction field																																	
5. Background Correction Define and save or load background file. <input type="checkbox"/> Use <input type="button" value="Define Background"/> <input type="button" value="Save to File"/> <input type="button" value="Load File"/>	Define Background: user can select points left and right of each peak to define background Save to File: background points can be saved to a file Load File: load previously defined background points																																
<input type="button" value="Temp. corr."/>	Temp. corr.: Button to start temperature correction of background points, e.g. in case of temperature measurements																																
Table of background data (points Left and Right of peak). <table border="1" data-bbox="102 909 544 994"> <thead> <tr> <th></th> <th>1</th> <th>2</th> <th>3</th> <th>4</th> <th>5</th> <th>6</th> <th></th> </tr> </thead> <tbody> <tr> <td>L</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> </tr> <tr> <td>R</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> </tr> </tbody> </table> <input type="checkbox"/> Use for all spectra		1	2	3	4	5	6		L	0	0	0	0	0	0	0	R	0	0	0	0	0	0	0	Table showing the defined background points (for the selected spectra), which can be changed manually by clicking on the desired entry Use for all spectra: check checkbox in order to make changes to a background point that should be applied to all spectra rather than only the current one								
	1	2	3	4	5	6																											
L	0	0	0	0	0	0	0																										
R	0	0	0	0	0	0	0																										
<input type="button" value="Fit Background"/> <input type="button" value="Accept Fit"/> <input type="button" value="Decline Fit"/> <input type="button" value="Undo"/>	Fit Background: fit background based on defined background points Accept Fit: the fitted background is previewed, if ok, accept fit Decline Fit: proposed background correction is not ok, decline fit and manually change background points Undo: delete current background points and start over																																
Fitting field																																	
6. Fitting Define and save or load peak positions. <input type="button" value="Define Peaks"/> <input type="button" value="Save to File"/> Fit-Func. <input type="text" value="Pseudo-Voigt"/>	Define Peaks: select peaks by marking the peak maximum Save to File: save peak max information to background file Fit-Function: select peak fit function																																
<table border="1" data-bbox="102 1585 544 1704"> <thead> <tr> <th></th> <th>1</th> <th>2</th> <th>3</th> <th>4</th> <th>5</th> <th>6</th> <th></th> </tr> </thead> <tbody> <tr> <td>E</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> </tr> <tr> <td>lb</td> <td>0.3000</td> <td>0.3000</td> <td>0.3000</td> <td>0.3000</td> <td>0.3000</td> <td>0.3000</td> <td>0.3000</td> </tr> <tr> <td>ub</td> <td>0.3000</td> <td>0.3000</td> <td>0.3000</td> <td>0.3000</td> <td>0.3000</td> <td>0.3000</td> <td>0.3000</td> </tr> </tbody> </table>		1	2	3	4	5	6		E	0	0	0	0	0	0	0	lb	0.3000	0.3000	0.3000	0.3000	0.3000	0.3000	0.3000	ub	0.3000	0.3000	0.3000	0.3000	0.3000	0.3000	0.3000	Table showing the defined peak maximum positions (for the selected spectra), which can be changed manually by clicking on the desired entry lb: lower boundary of peak max. position for fitting routine, can be changed manually ub: upper boundary of peak max. position for fitting routine, can be changed manually
	1	2	3	4	5	6																											
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<input type="button" value="Fit Peaks"/> <input type="button" value="Undo"/>	Fit Peaks: start fitting of peaks Undo: delete defined peak max. positions and start over																																
<input type="checkbox"/> Fit data of both detectors (LEDDI) <input checked="" type="checkbox"/> Export fitted spectra	Fit data of both detectors (LEDDI): check checkbox in order to fit data from both detectors simultaneously (only if 2θ of both detectors is the same) Export fitted spectra: export fitted spectra																																

Create Psi file field	
<input type="button" value="Select peaks"/>	<p>Select peaks: select peaks that should be considered in the psi file from a table that opens after clicking this button – each fitted peak and its <i>hkl</i> values and energy position is shown in this table, if a peak does not match the theoretical peak positions, e.g. fitted peak from 2nd phase or dummy peak, NaN's are shown instead of the <i>hkl</i> values</p>
<input type="button" value="Load fit data"/>	<p>Load fit data: load fitted peak data to psi file table</p>
<input type="button" value="Save Psi file"/>	<p>Save psi file: save psi file table to file</p>
<div style="border: 1px solid #ccc; padding: 5px;"> <input type="checkbox"/> Apply filter options ΔE_{max} [keV] <input type="text" value="0.015"/> min. lint <input type="text" value="100"/> min. IB [keV] <input type="text" value="0.2"/> max. IB [keV] <input type="text" value="2"/> Peak range [keV] <input type="text" value="0.4"/> Phi [all - 0,90,...] <input type="text" value="all"/> delete Psi > [°] <input type="text" value="all"/> </div>	<p>Apply filter options: by clicking the checkbox the user can define filter options for creating the psi file via the “Load fit data” button</p> <ul style="list-style-type: none"> - ΔE_{max}: maximum fit error of the fitted energy position of each peak - min. lint: minimum integrated intensity of each peak - min. IB [keV]: minimum integral breadth of each peak - max. IB [keV]: maximum integral breadth of each peak - Peak range [keV]: max range of peak maximum defined by the user - Phi: select which phi angles should be considered - delete Psi > [°]: delete peak data for psi angles larger than ...
<input type="checkbox"/> Edit table data manually	<p>Edit table data manually: delete table data manually by checking the checkbox and clicking on the desired line in the psi file table</p>
Plot window	
<input checked="" type="checkbox"/> Show sample peak positions <input checked="" type="checkbox"/> Show 2 nd phase peak positions	<p>Show sample peak positions: show or hide theoretical energy positions of sample</p> <p>Show 2nd phase peak positions: show or hide theoretical energy positions of 2nd phase</p>
<input type="checkbox"/> Shift theo. E-Pos <input type="text" value="delta E"/> <input type="button" value="+"/> <input type="button" value="-"/> <input type="checkbox"/> Shift theo. E-Pos <input type="text" value="delta E"/> <input type="button" value="+"/> <input type="button" value="-"/>	<p>Shift theo. E-Pos: shift theoretical energy positions of sample peaks/2nd phase peaks by the amount of delta E in + or - direction</p>
<input type="checkbox"/> Plot all spectra	<p>Plot all spectra: click to plot all spectra simultaneously, e.g. to check for texture effects or temperature induced peak shift</p>
Theoretical peak positions field	
Show peaks from another phase <input type="text" value="Enter elemental formula"/> Select mpd file <input type="text" value="Ag"/> <input type="button" value="Show peaks"/> <input type="button" value="Hide peaks"/>	<p>Similar to the “Create Sample” field the user can enter the elemental formula and select the mpd file from a different phase and add the theoretical energy positions from this phase to the current plot by clicking on Show peaks – clicking on Hide peaks deletes the energy positions from the plot</p>
Show fluorescence lines Select Element <input type="text" value="Li"/> <input type="button" value="Show peaks"/> <input type="button" value="Hide peaks"/>	<p>The user can select an element from the drop down menu and can add the fluorescence energy positions from the chosen element to the current plot by clicking on Show peaks – clicking on Hide peaks deletes the fluorescence energy positions from the plot</p>
Save/load or clear evaluation field	
<input type="button" value="Save Evaluation"/>	<p>Save Evaluation: save current evaluation to file, usually applied after creating the psi file so that the user can continue the e.g. stress analysis at a later time or share the results with other user</p>

<input type="button" value="Load Evaluation file"/>	Load Evaluation file: load evaluation file
<input type="button" value="Clear Evaluation"/>	Clear Evaluation: clear all entered data and start a new evaluation (in case there are some errors after pressing Clear Evaluation, restart the program instead)
<input type="button" value="Load new measurement file"/>	Load new measurement file: load another measurement file from the same sample, the sample information and other previously entered information, e.g. the selected energy range, will be saved
Calibrate twotheta and energy positions field	
Calibration (Absolute Offset)	
<input type="button" value="Start calibration"/>	Start calibration: if the user analyzed the measurement of standard powder sample, e.g. gold powder, clicking on "Start calibration" will use the fitted energy positions to calculate the true 2θ value and the energy offset ΔE The results are shown in the Calibration data table and the respective edit fields
<input type="button" value="Save calibration"/>	Save calibration: save calibration data to a file
<input type="button" value="Load calibration"/>	Load calibration: load calibration data from a file
a0 [Å] = <input type="text" value="Lattice parameter"/>	a0 lattice parameter from mpd file
twotheta_true [°] = <input type="text" value="twotheta"/> <input checked="" type="checkbox"/>	Calculated true 2θ value
deltaE_offset [keV] = <input type="text" value="deltaE"/> <input checked="" type="checkbox"/>	Calculated energy offset ΔE
Correct twotheta of theoretical line positions only <input checked="" type="checkbox"/>	If the user checks this checkbox and unchecks the two checkboxes shown above and manually enters a value for 2θ into the field "twotheta_true" it is possible to shift the theoretical energy positions shown in the plot window
<input type="button" value="Apply calibration"/>	Apply calibration: apply calibration to the data shown in the psi file table If a calibration file is loaded the calibration can be applied to any fitted data
<input type="button" value="Clear calibration"/>	Clear calibration: clear current calibration data
Pointwise Calibration	
a0 = <input type="text" value="0"/> a1 = <input type="text" value="0"/> a2 = <input type="text" value="0"/> a3 = <input type="text" value="0"/> a4 = <input type="text" value="0"/>	The user can enter the parameters of a polynomial up to 4 th degree in order to conduct a pointwise calibration of the fitted data The polynomial function must be determined prior to the evaluation, e.g. using a calibration measurement on a standard powder

<p>Calibrate</p>	<p>Calibrate: apply calibration function to the energy values in the psi file table</p>
<p>Undo</p>	<p>Undo: undo calibration of the energy values in the psi file table</p>
Stress Analysis Tab	
<p>Enter/Load DEC</p>	<p>Enter/Load DEC: enter or load the DEC needed for calculation of residual stresses</p> <p>Opens a window with a table for the DEC – if the program recognizes the phase/material it automatically loads the corresponding DEC (if available in the database), otherwise the user can enter the DEC manually (and save them to a file for re-use)</p>
<p>Load stress data</p>	<p>Load stress data: starts the calculation process of the residual stresses</p>
<p>Azimuth angle <input type="checkbox"/> 0° <input type="checkbox"/> 180° <input type="checkbox"/> 90° <input type="checkbox"/> 270°</p>	<p>Azimuth angle: choose azimuth angle(s) for which the measurement data should be plotted</p>
<p>Modify stress data</p>	<p>Modify stress data: here the user can manually select data points that should be deleted from the $d\text{-}\sin^2\psi$ plot</p> <p>Before selecting data select the desired azimuth angle</p>
<p>Save modified Psi file</p>	<p>Save modified Psi file: save psi file with modified data points</p>
<p>Save modified evaluation data</p>	<p>Save modified evaluation data: save evaluation file with modified data points</p>
<p>Export $\sin^2\psi$ plots</p>	<p>Export $\sin^2\psi$ plots: export $\sin^2\psi$ plots to data and graphic file</p>
<p>Export stress plots</p>	<p>Export stress plots: export stress plots and create tau file with data points shown in the stress plot</p> <p>Additionally, the stress plot data is saved to a file that can be loaded in order to e.g. change axes limits</p>
<p>Averaging</p>	<p>Averaging: start averaging procedure that allows to average over all diffraction lines (only for cubic materials)</p>
<p>Change X-scale</p>	<p>Change X-scale: change scale and tick marks of X-axis</p>
<p>Change Y-scale</p>	<p>Change Y-scale: change scale and tick marks of Y-axis</p>
<p>Select hkl for plotting</p>	<p>Select hkl for plotting: select hkl values that should be used for the stress plot</p>
<p>Load tau data</p>	<p>Load tau data: load tau data from previous evaluation</p>
Universal Plot tab	
<p>Load fit data</p>	<p>Load fit data: load previously fitted data from “Stress Analysis Tab”</p>

	<p>Table showing hkl and d0 values from fit</p> <p>The user can enter d0 values manually and can choose which peak should be used for the universal plot</p>
<p>Sample thickness [mm] <input type="text" value="Infinity"/></p>	<p>Enter sample thickness in case of thin film material</p>
<p>Use user defined d0 values <input type="checkbox"/></p>	<p>Check in order to use user defined d0 values</p>
<p>Consider d0(z) gradient <input type="checkbox"/></p> <p>d0(z) = <input type="text" value="0"/> + <input type="text" value="0"/> *z + <input type="text" value="0"/> *z²</p>	<p>Consider d0(z) gradient for the analysis</p>
<p>Define sin²ψ range, for which data should be plotted</p> <p>min sin²ψ <input type="text" value="0.4"/> max sin²ψ <input type="text" value="0.99"/></p>	<p>Define sin²ψ range, for which data should be plotted</p>
<p>Filter options</p> <p><input checked="" type="checkbox"/> Delete data points with</p>	<p>Select filter options in order to delete data points with large error values</p> <p>If not selected the raw data will be plotted</p>
<p>Δσ₁₁ > <input type="text" value="500"/> [MPa] Δσ₂₂ > <input type="text" value="500"/> [MPa]</p> <p>Δσ₁₁ > <input type="text" value="4"/> * mean (Δσ₁₁) Δσ₂₂ > <input type="text" value="4"/> * mean (Δσ₂₂)</p> <p>Δσ₁₃ > <input type="text" value="500"/> [MPa] Δσ₂₃ > <input type="text" value="500"/> [MPa]</p> <p>Δσ₁₃ > <input type="text" value="4"/> * mean (Δσ₁₃) Δσ₂₃ > <input type="text" value="4"/> * mean (Δσ₂₃)</p>	<p>The user can select a maximum error for each stress value or a multiple of the mean error of each stress value to filter the data</p>
<p>Fit properties</p> <p><input checked="" type="checkbox"/> Fit stress distributions with polynomial</p>	<p>Select fit properties</p> <p>If not selected the stress distributions are not fitted</p>
<p>Fit of σ₁₁ using Fit of σ₂₂ using</p> <p>Degree <input type="text" value="1"/> Degree <input type="text" value="1"/></p> <p>Damping <input checked="" type="checkbox"/> Damping <input checked="" type="checkbox"/></p> <p>Fit of σ₁₃ using Fit of σ₂₃ using</p> <p>Degree <input type="text" value="1"/> Degree <input type="text" value="1"/></p> <p>Damping <input checked="" type="checkbox"/> Damping <input checked="" type="checkbox"/></p>	<p>Here the user can choose the polynomial degree that is used to fit the stress distributions and whether damping should be applied or not</p>
<p><input type="checkbox"/> Plot data <input type="checkbox"/> Show 95% confidence bounds</p>	<p>Plot data: plot universal plot data</p> <p>The user can choose to show the 95% confidence bounds for the fitted curves</p>
<p><input type="checkbox"/> Plot d - sin²ψ distributions <input checked="" type="checkbox"/> Export plots</p>	<p>Plot d-sin²ψ distributions: plot the recalculated d-sin²ψ distributions and choose to export the plots</p>
<p><input type="button" value="Export data"/></p>	<p>Export data: export data from universal plots shown in this tab</p>
<p><input type="button" value="Clear data"/></p>	<p>Clear data: clear plots</p>
<p><input checked="" type="checkbox"/> Change limits</p> <p>Xmin <input type="text" value="0"/> Xmax <input type="text" value="90"/> Xtick <input type="text" value="10"/></p> <p>Ymin <input type="text" value="-1000"/> Ymax <input type="text" value="1000"/> Ytick <input type="text" value="200"/></p>	<p>Change limits: when clicking this checkbox edit fields to change the axis limits and tick marks appear</p>

Plot Fit Data tab

X-axis

X-axis: chose data to be plotted on the X-axis

Y-axis

Y-axis: chose data to be plotted on the Y-axis

Azimuth angle

- 0° 180°
- 90° 270°

Azimuth angle: select from which azimuth angle data should be plotted

Export plots: export plot data

Clear plots: clear plots

10. Temperature correction of user defined background points and peak positions

In case of a temperature induced peak shift it is possible to correct the defined background points and peak positions accordingly. After the user created the background points it is possible to create correction functions that account for the observed peak shift by pushing the button “Temp. corr.”. A new window opens as shown below.

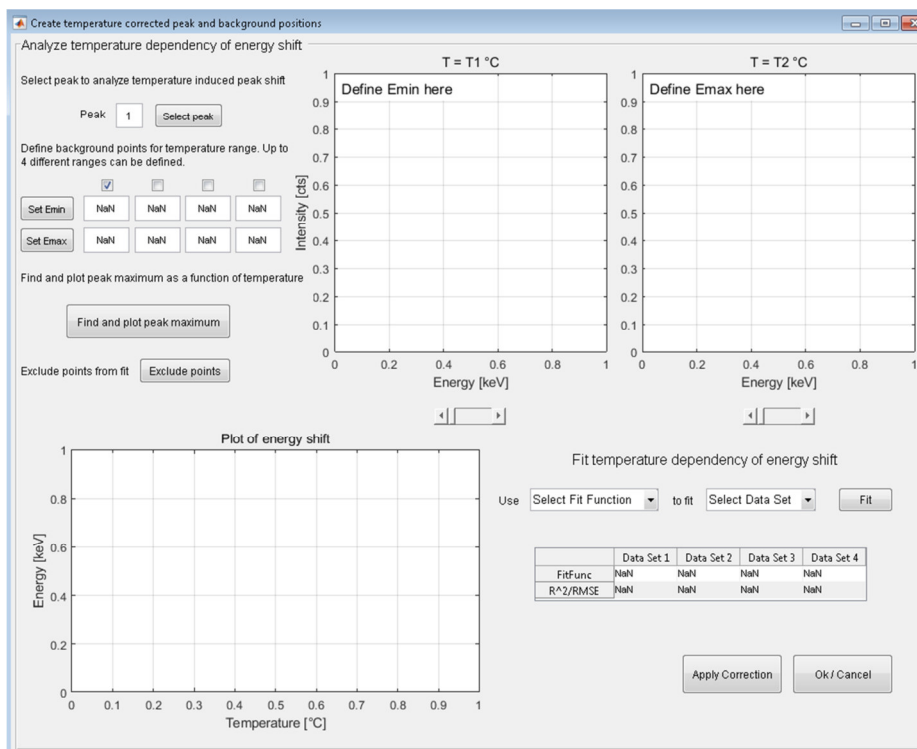


Fig. 15 Program window for the temperature correction of peak and background positions.

Here, the user can select a peak that should be used to determine the temperature induced energy shift (if more than one peak was defined). By clicking on “Select peak” the corresponding part of the spectrum is shown in the two plot windows, whereas the one on the left side is showing the spectrum for the first temperature step and the one on the right the one of the last temperature step. The temperatures of each spectrum shown are shown on top of the plot windows.

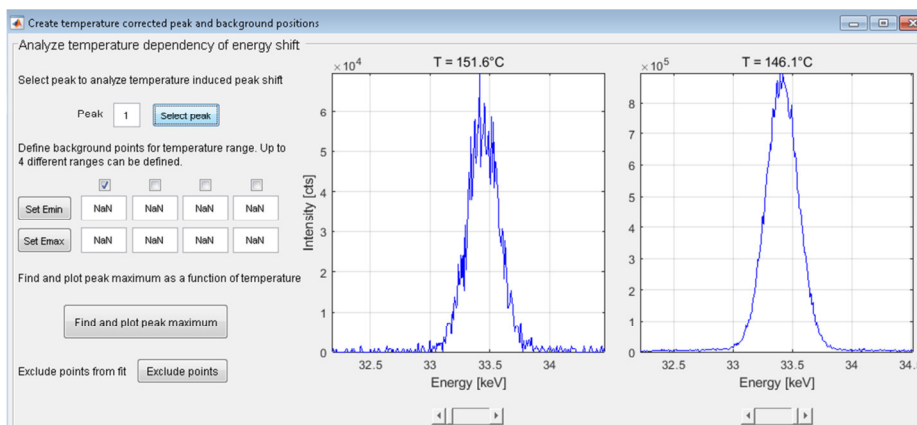


Fig. 16 Section of the diffraction spectrum of the peak chosen for correction.

The user can define up to four energy ranges in which a peak shift occurs (e.g. in case of heating – cooling – heating – cooling). The sample used here for explanation of the temperature correction was heated to 937°C and then cooled down to 146°C. Therefore, two different energy ranges have to be defined, one covering the heating from 151°C to 937°C and the other covering the cooling down to 146°C.

At first, the energy range for the heating section is defined. This is done as follows: with increasing temperature the diffraction peak is shifted to lower energies. The “Emin” value for the heating section has to be set in the spectrum with the highest temperature, here 937°C. The “Emax” value then has to be set in the spectrum with the starting

temperature, here the first spectrum recorded at 151°C (see red points in Fig). The “Emin” value is set in the left plot window whereas the “Emax” value is set in the right plot window.

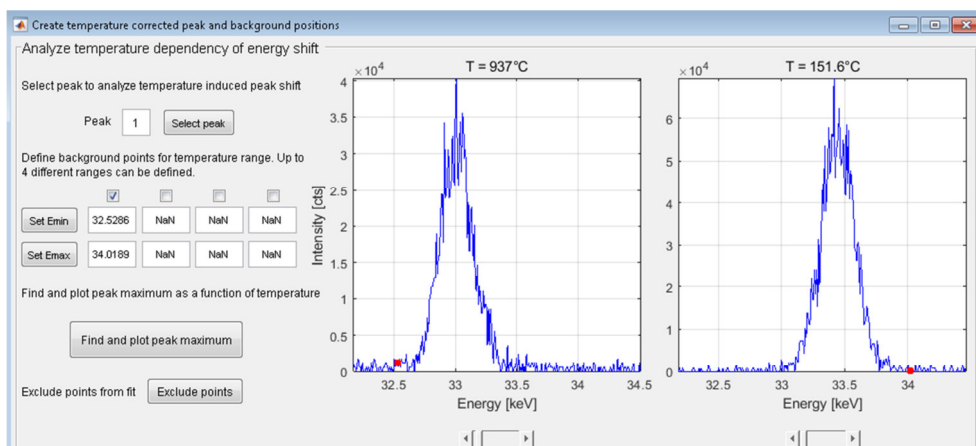


Fig. 17 Definition of Emin and Emax for the first energy range.

The second heating section is defined accordingly, here “Emin” has to be set in the spectrum at 825°C and “Emax” in the last spectrum at 146°C (see Fig. below).

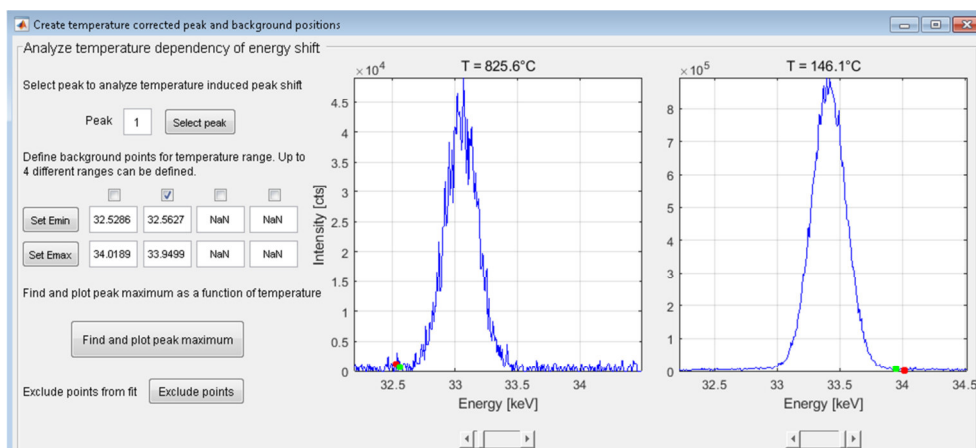


Fig. 18 Definition of Emin and Emax for the second energy range.

Clicking on “Find and plot peak maximum” starts a routine that searches for the peak maximum positions in the previously defined energy ranges and plots them as a function of temperature. Since two energy ranges were defined, two data sets created.

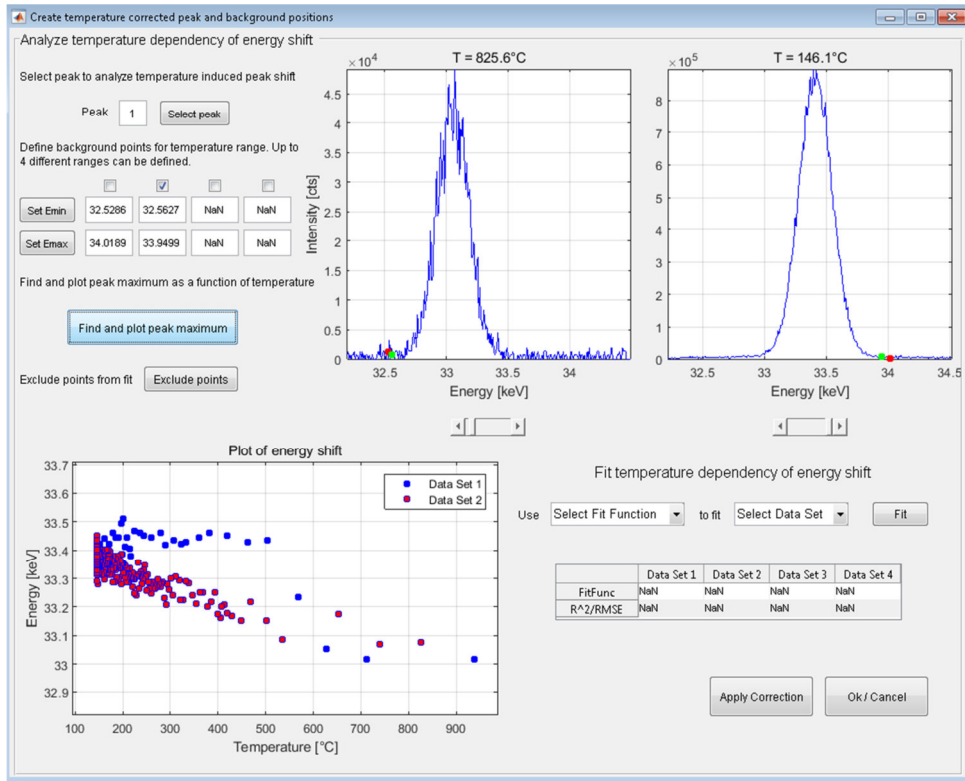


Fig. 19 Plots showing the determined temperature dependency of the peak energy position.

Now, the user can choose a fit function for each data set and fit the respective Energy-Temperature plot. Clicking on "Apply Correction" applies the respective correction function to the background points previously defined by the user (considering the temperature ranges defined here). Once defined, the correction will also be applied to the peak positions still to be defined.

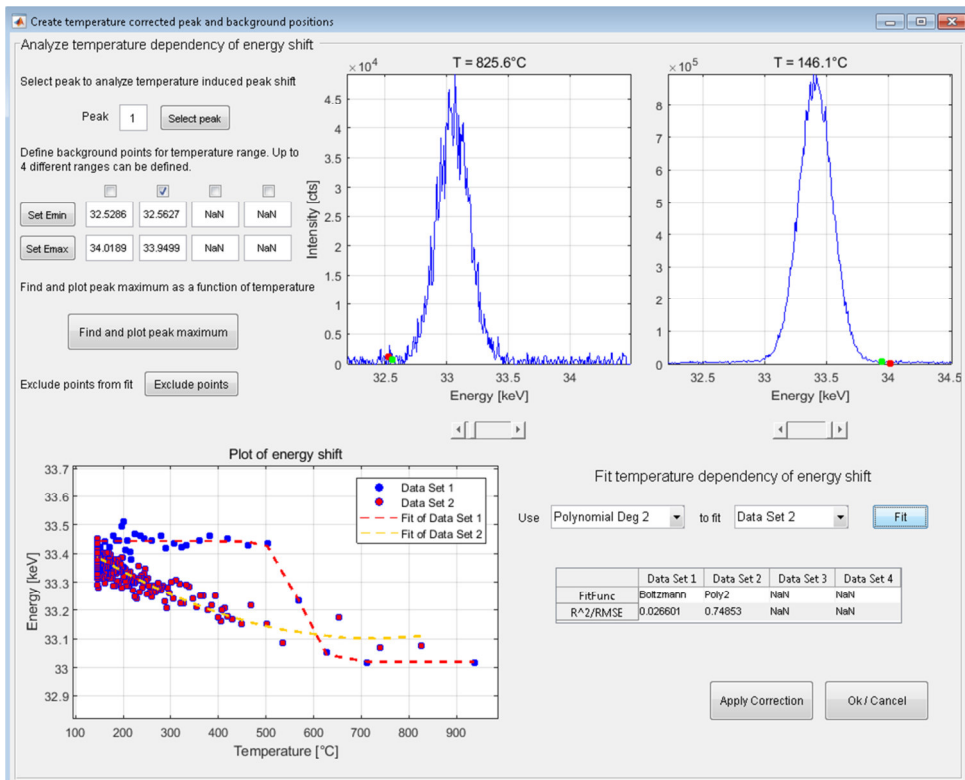


Fig. 20 Fit of the energy – temperature distributions.